Stork Twin City Testing Corporation

PROJECT NUMBER: SOU263-01-15-91979 **DATE:** January 21, 2008

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TENSILE TEST

Sample Identification:

Cracked 2" diameter gas pipe section from PS07-002 Natural Gas Incident, Mitchell, South Dakota

Test Location:

Adjacent End B of full-length section

Specimen Size:

Overall 10" length with 2-1/4" reduced section, 2" gage length, 1" wide within gage length and 1-1/2" wide at grip ends. This specimen varies from API 5L requirement, but was used because of curvature.

Result:

Sample	Yield Strength	Tensile Strength,	Elongation in 2",
Identification	(0.2 % Offset), psi	psi	%
Cracked gas pipe section	42,500	63,600	28.5
Grade A25, Class II*	25,000 min	45,000 min	28 min
Butt-welded, Class II**	28,000 min	48,000 min	20 min in 8"

^{*} API Specification 5L dated March, 2004 effective date October 4, 2004

The mechanical properties meet the specified requirements. The yield strength was determined by the 0.2 % offset method rather than the specified 0.5 % extension method. This change was necessary since the curvature in the grips caused slippage resulting in a relatively flat stress-strain curve.

The tensile test was conducted on January 16, 2008 according to ASTM: A370-07a.

Test Equipment:

1. MTS Model 810 Material Test System, System Number US1.12366 calibrated 12/3/07

2. MTS Extensometer (1"), Model Number 632-12B-20, Serial Number 634 calibrated 12/3/07

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^{*} API Specification 5L dated March, 1955